# Force exerted by a band clamp

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#### Introduction

A band clamp (a.k.a. hose clip/clamp or Jubilee clip) consists of a flexible band of metal wrapped around a cylindrical object (e.g. a hose, pipe, or circular container lid). As the band is tensioned (by whatever means is used by the specific design of clamp), the inner diameter decreases, exerting a large inwards force. Properly designed, band clamps distribute this force uniformly around the entire circumference.



#### Problem

Given the tension in the band, T, what is the total inward radial force exerted, F?



#### Solution 1: Simple

The figure below shows a closeup of the end of the band as it is tightened. During tightening, the circumference decreases by an amount  $\Delta c$  and the radius by an amount  $\Delta r$ . Circumference and radius are related by  $c = 2\pi r$ , therefore  $\Delta c = 2\pi\Delta r$  or  $\Delta r = \frac{\Delta c}{2\pi}$ .



Since the radius changes by an amount that is smaller than the change in circumference by a factor of  $2\pi$ , the inwards force, F, will be greater than the applied tension, T, by the same factor, so:

$$F = 2\pi T$$

## Solution 2: Rigorous

Instead of wrapping the band around a cylindrical object, imagine it wrapped around an n-sided polygon. The figure below shows the forces acting on one corner of the polygon.



The force inwards on the corner, f, is given by

$$f = 2T\cos\theta$$

From the angles inside one of the triangles, we can determine  $\theta$  to be

$$2\theta + \frac{2\pi}{n} = \pi$$

$$2\theta = \pi - \frac{2\pi}{n}$$
$$\therefore \theta = \pi \left(\frac{1}{2} - \frac{1}{n}\right)$$

Substituting this into the expression for f, and noting that the total inwards radial force, F, is nf, we obtain

$$F = 2Tn \cos\left[\pi \left(\frac{1}{2} - \frac{1}{n}\right)\right]$$

In order to determine this for the case of a cylindrical object, we need to take the limit as  $n \to \infty$  (since a circle is, effectively, a polygon with an infinite number of sides):

$$F = \lim_{n \to \infty} 2Tn \cos\left[\pi \left(\frac{1}{2} - \frac{1}{n}\right)\right]$$

Unfortunately, although  $\lim_{n\to\infty} \cos\left[\pi\left(\frac{1}{2}-\frac{1}{n}\right)\right] = 0$ , this is multiplied by *n* itself, giving the product  $\infty * 0$ . To solve this problem, we express the argument of the limit as

$$F = \lim_{n \to \infty} \frac{2T \cos\left[\pi \left(\frac{1}{2} - \frac{1}{n}\right)\right]}{\frac{1}{n}}$$

By using l'Hôpital's Rule (which states that the limit of a quotient with an indeterminate form is equal to the limit the quotient of the derivatives of the numerator and denominator), we differentiate top and bottom to obtain

$$F = \lim_{n \to \infty} \frac{-2T \frac{\pi}{n^2} \sin\left[\pi \left(\frac{1}{2} - \frac{1}{n}\right)\right]}{-\frac{1}{n^2}}$$

After simplifying, we obtain

$$F = \lim_{n \to \infty} 2T\pi \sin\left[\pi\left(\frac{1}{2} - \frac{1}{n}\right)\right]$$
$$= 2T\pi \sin\left[\frac{\pi}{2}\right]$$
$$= 2\pi T$$

which is the same result as obtained from the simple method.